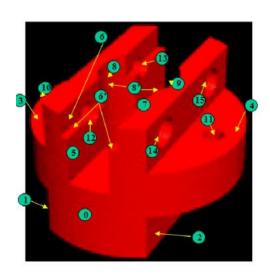
## **Process and System**



# number of feature	Name of feature
1	Lower Left &TEP
2	Lower Right FTEP
3	Upper Left &TEP
4	Upper Right 87EP
5	Middle SLOT (Full volume)
5'	Middle SLOT (Half Voluma)
6	Middle LeftRound &TEP
6'	Middle SLOT
7	Middle Right 87EP
8	Middle Left POCKET
8'	Middle POCKET
9	Middle Right POCKET
10	Upper Left HOLE
11	Upper Right HOLE
12	Left Boss First HOLE
13	Left Boss Second HOLF
14	Right Boss First HOLE
15	Right Boss Second HOLE

**HYUNSOO LEE** 

## Chapter 0. Engineering

- Science Vs. Engineering
  - Science
    - Knowledge or a system of knowledge covering general truths or the operation of general laws especially as obtained and tested through scientific method [Webster Dictionary, 2009]
    - Systematic enterprise that builds and organizes knowledge in the form of testable explanations and predictions about the universe. [Propper,2002]
  - Engineering
    - The discipline, art, skill and profession of acquiring and applying scientific, mathematical, economic, social and practical knowledge, in order to design and build structures, machine devices, systems, materials and processes. [Oxford English Dictionary, 2010]

## Chapter 1. Engineering

- In Engineering, "Industrial Engineering"
  - a branch of engineering dealing with the optimization of complex or systems.
  - concerned with the development, improvement, implementation and evaluation of
    - integrated systems of people, money, knowledge, information, equipment, energy, materials, analysis and synthesis
  - Integrate mathematical, physical and social science together with the principles and methods of engineering design
    - to specify, predict, and evaluate the result to be obtained from such systems or processes.

#### History

- 1 Georgia Institute of Technology → School of Industrial and Systems Engineering
- 2 University of Michigan Ann Arbor -> Department of Industrial and Operations Engineering
- 3 University of California Berkeley  $\rightarrow$  Department of Industrial E. and Operations Research
- 4 Northwestern University → Department of Industrial E. and Management Science
- 4 Penn State University Park → Department of Industrial and Manufacturing Engineering
- 4 Stanford University → Department of Management Science and Engineering
- 4 Virginia Tech → Department of Industrial and Systems Engineering
- 8 Cornell University → School of Operations Research and Information Engineering
- 8 Texas A&M University -> Department of Industrial and Systems Engineering
- 10 Purdue University, West Lafayette → School of Industrial Engineering
- 10 University of Wisconsin Madison → Department of Industrial and Systems Engineering

• System

History





History





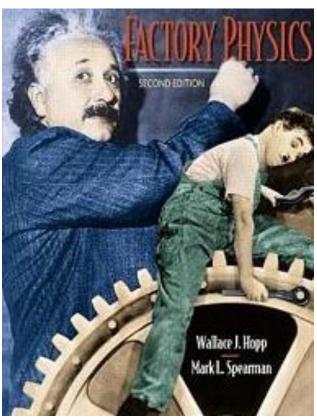


- History "Blackett's circus"
  - 3 physiologist
  - 2 physicists
  - 2 mathematical physicist
  - 1 astrophysicist
  - 1 general physicist
  - 1 surveyor
  - 2 mathematician

- Seven steps
  - 1) Formulate the problem
  - 2) observe the system
  - 3) formulate a mathematical model
  - 4) verify the model
  - 5) select the suitable alternative
  - 6) Draw conclusion
  - 7) Implementation and evaluate recommendation

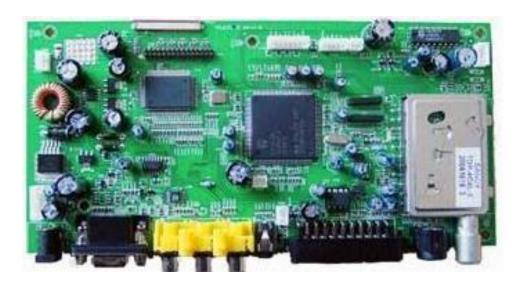
- Physics  $\rightarrow$  ?
  - Statistics

• Physics  $\rightarrow$ ?

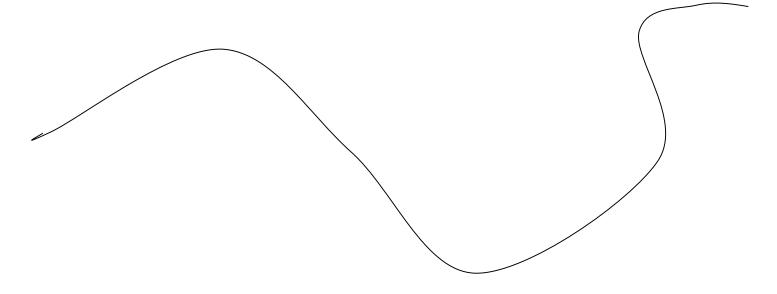


$$L = \lambda W$$

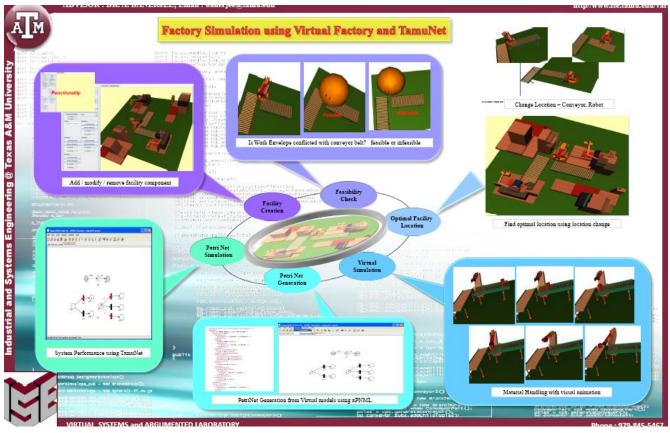
Manufacturing



- CAD / CAM
  - Bezier



Virtual Engineering



# Process, process model and Process Planning

#### Process

- A series of actions, changes or functions bring about a result [online dictionary]
- The action of taking something through Set of Procedures or Steps [Wikipedia]

#### Process model

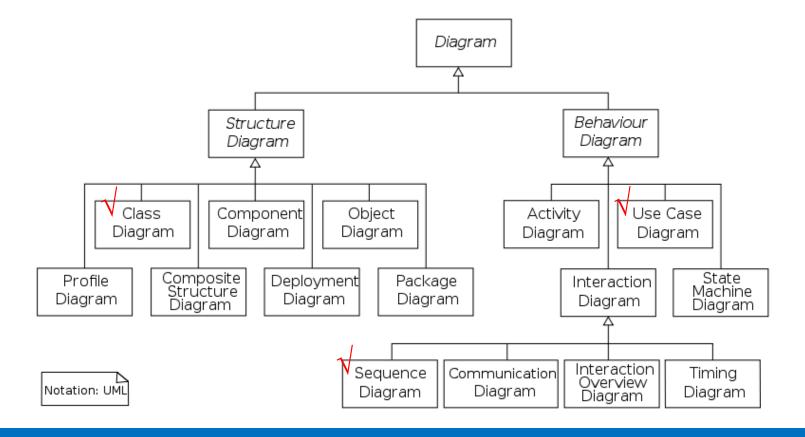
- A description of a process [Wikipedia]
- Meta-process

## Modeling methodology

- modeling methodologies
  - 1) UML
  - 2) IDEF
  - 3) Process Plan Graph
  - 4) Discrete Event Simulation Modeler
  - 5) Petri Net
  - ....

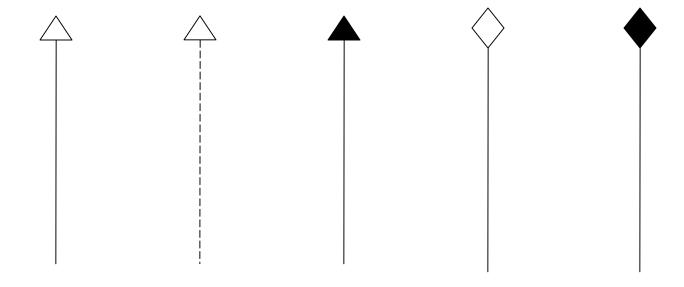
## **UML** (1)

• UML: Unified Modeling Language



## UML (2)

• In Class Diagram

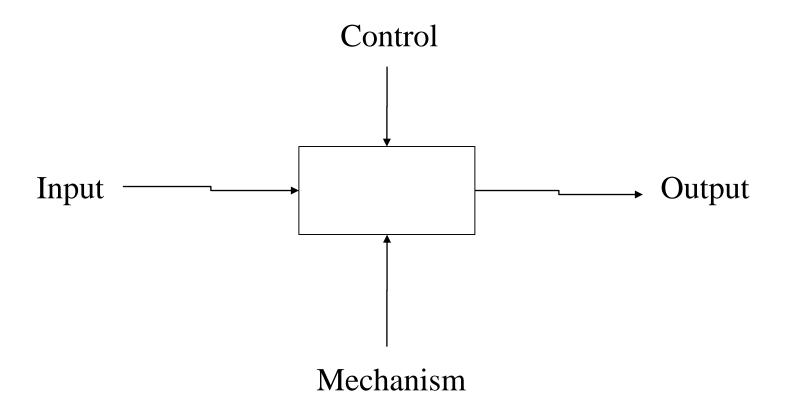


## **IDEF** (1)

- Integrated Definition
  - IDEF 0 : Function modeling
  - IDEF 1 : Information Modeling
  - IDEF 3 : Process Description
  - IDEF 4 : Object- Oriented Design
  - ....
  - IDEF 14 : Network Design

## **IDEF** (2)

#### • IDEF 0 : ICOM

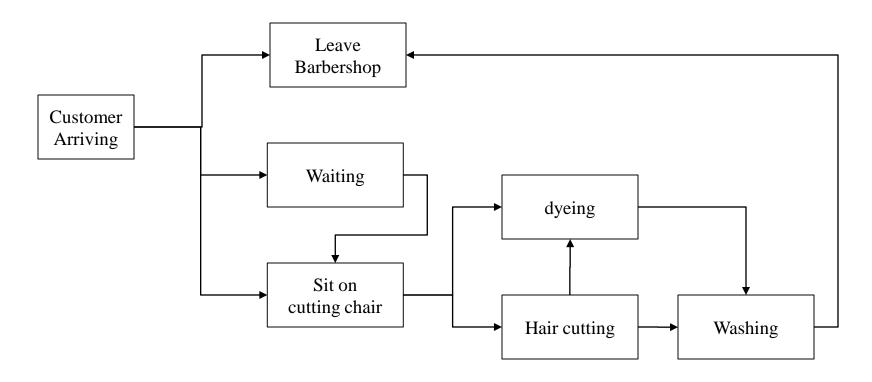


## **IDEF** (3)

• Solving of Quadratic equation

## **IDEF** (4)

• In modeling process, Barbershop case.

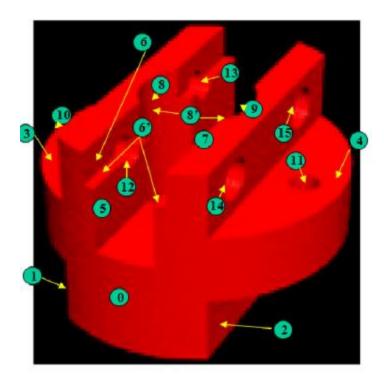


## **IDEF** (6)

- IDEF 3
  - UoB
  - Link
  - Junction
  - References
- Variation of IDEF 3
  - Process plan graph → And / OR graph

## Process Plan Graph (1)

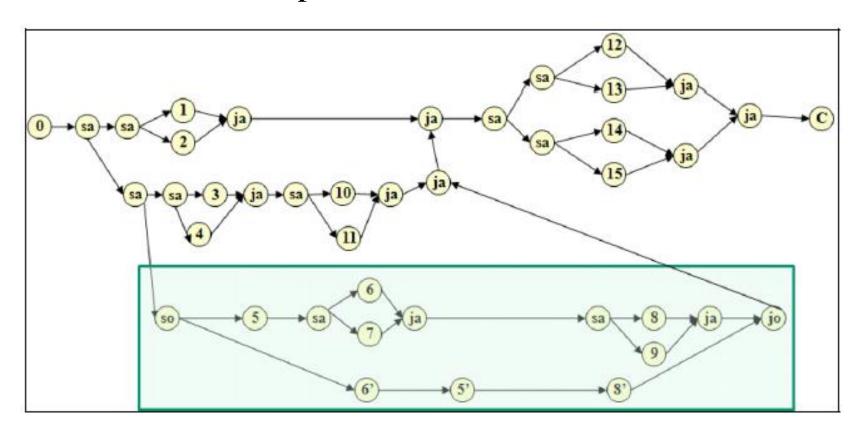
#### • Example



# number of feature	Name of feature
1	Lower Left &TEP
2	Lower Right STEP
3	Upper Left &TEP
4	Upper Right STEP
5	Middle SLOT (Full volume)
5'	Middle SLOT (Half Volume)
6	Middle LeftRound £7EP
61	Middle SLOT
7	Middle Right 87EP
8	Middle Left POCKET
8'	Middle POCKET
9	Middle Right POCKET
10	Upper Left HOLF
11	Upper Right HOLE
12	Left Boss First HOLE
13	Left Boss Second <i>HOLF</i>
14	Right Boss First HOLE
15	Right Boss Second HOLE

## Process Plan Graph (2)

• Process Plan Graph



### Homework

